



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D5022-3
Job Sheet 186169



Part No: D5022-3

Job Qty: 4 ea

Part Name: Foam, Side Panel, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV. B 14/01/09 QTY CHANGE FOR D5033-1 DL IPP REV:C 14.04.09 NOW OUTSOURCE DD VERF:JLM IPP REV:D 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	4 pcs		12/7/18	0.00	3.64	Waterjet - Flow		SC 18/11/21
120	QC	4 pcs		12/7/18	0.00	0.00	QC2 Waterjet-2		SC 18/11/21
130	QC	4 pcs		12/7/18	0.00	0.00	QC8-5		DAN NOV 26 2018 68
140	Packaging	4 pcs		12/7/18	0.00	0.00	Packaging3		20AS NOV 26 2018
150	QC21-SA	4 Ea		12/7/18	0.00	0.00	QC21		9-891 NOV 26 2018

Part Op **110** - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: **120** - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
140 - Identify as per dwg & Stock Location: _____
150 - QC21- Final Inspection - Work Order Release

FG236

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5033-1	Rigid Polyurethane Foam	20 sf (5 ea)	110-Waterjet - Flow - 1	5037/69

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	D5033-1	20	298	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 12:51 PM dart.white.jesse



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Container No: S130283



Part: D5022-3

Job No: 186169

Serial No/Batch: S130283

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/21/18

2018-11-21
11/21/18
11/21/18

DART AEROSPACE LTD		Work Order:	186169
Description: <i>SADM, Side panel Aft</i>		Part Number:	05022-3
Inspection Dwg: <i>D 5022</i>	Rev: <i>B</i>		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:		QC Inspector:	
Date:	18/11/21	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

